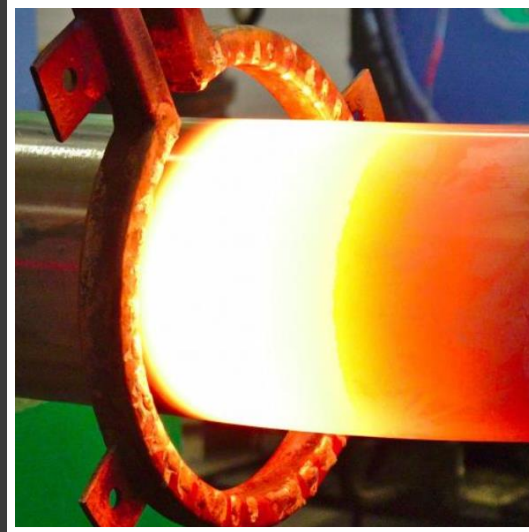




# ROLLING & BENDING SUMMARY

With more than **40 years experience** in the industry, Kubes Steel is your one stop shop for Rolling, Bending and Custom Fabrication. Our specialty is Custom Fabrication Projects that have Rolling and Bending requirements.



# A FABRICATORS FABRICATOR

Kubes Steel Inc. is the largest provider of Structural and Sectional Rolling Services in Canada

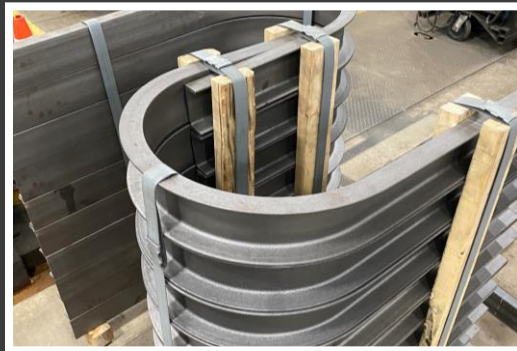
# CAPACITY RANGE:

NORTH AMERICA'S MOST ACCURATE ROLL BENDER TO ROLLING, BENDING & FORMING STRUCTURAL SECTIONS UP TO 44" IN DEPTH AND TUBULAR PRODUCTS SUCH AS PIPE UP TO 42" IN DIAMETER.





# SECTIONAL BENDING



## Wide Flange / I Beam

To 44" (1.1 m.) Section Depth  
Hard Way & Easy Way

## Channel

Channel toe in / toe out or the  
hard way up to 18" section  
depth

## Angle

Leg In / Short Leg In / Long  
Leg In

Heel Out / Heel In

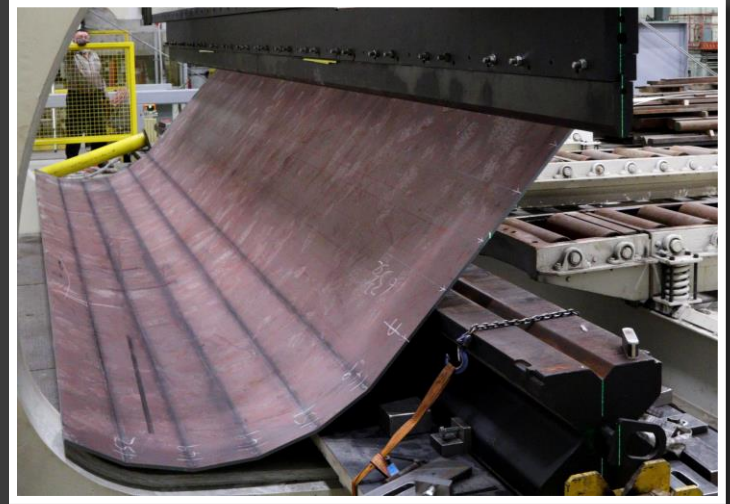
Leg Out / Short Leg Out / Long  
Leg Out

## HSS

We bend HSS squares,  
diagonal squares and HSS  
rectangles the hard way and  
the easy way. We offer cold  
rolling of HSS using pyramid  
rolling method and also offer  
hot bending using  
the induction bending method

# BRAKE PRESS FORMING

CAPACITY: 175 / 400 / 660 / 1000 / 2500 TONS  
UP TO 40' BEND LENGTH







# ROTARY DRAW BENDING

- Up to 6" (150mm) Diameter Capacity
- Tubing | Pipe | HSS | Small Sections

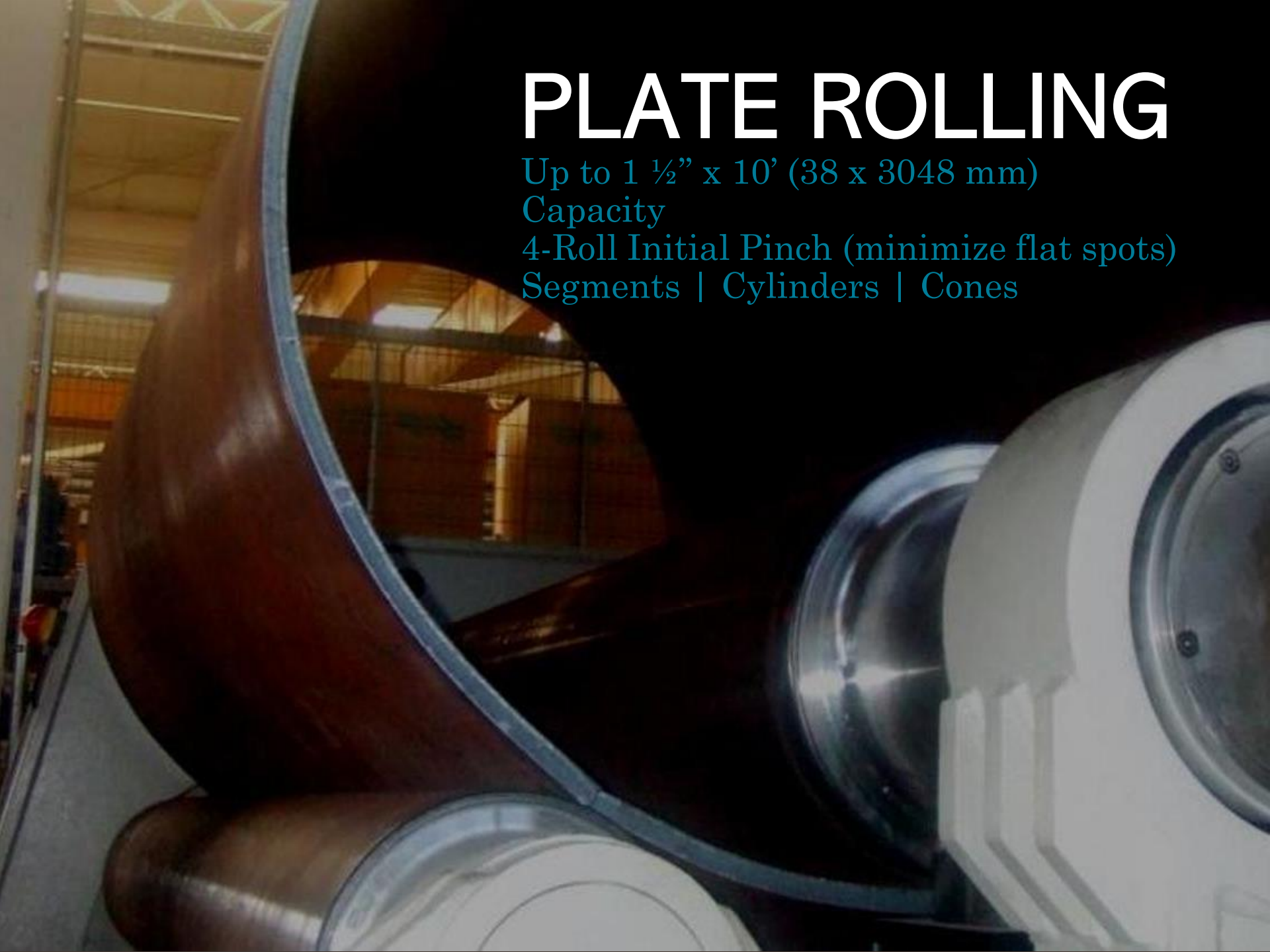
# PLATE ROLLING

Up to 1 ½" x 10' (38 x 3048 mm)

Capacity

4-Roll Initial Pinch (minimize flat spots)

Segments | Cylinders | Cones





# INDUCTION BENDING

PIPE BENDING TO 30" (762MM) DIAMETER  
STRUCTURAL BENDING TO 30" SECTION DEPTH  
HSS BENDING TO 24" X 24" (610 X 610MM)  
S-BENDS & COMPLEX 3D BENDING  
CARBON / STAINLESS / ALLOYS







SMALL | MEDIUM | LARGE

Components of varying sizes are produced to meet fast paced needs

# ALUMINUM BENDING

Prototype Pieces

Production Runs

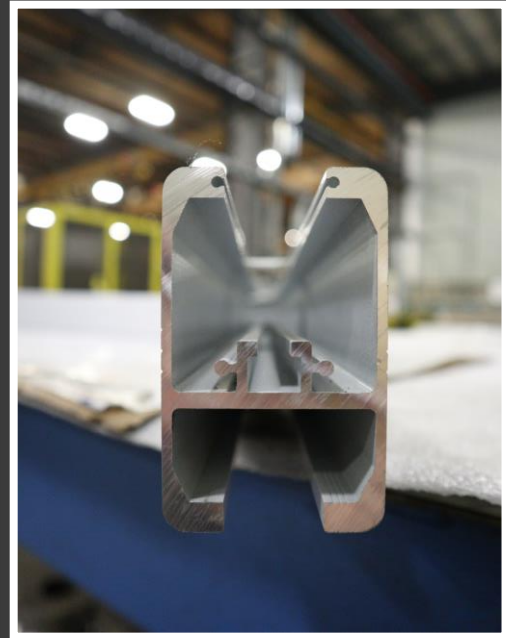
Cutting aluminum to length

Coping Aluminum

Mitering Aluminum

Drilling Aluminum

Slotting Aluminum & CNC  
machining the aluminum  
products after bending





# 45 YEARS OF ROLLING AND BENDING EXPERIENCE





# HELPING FABRICATORS REACH SUCCESS IS OUR BUSINESS





